





Note: DO NOT HANG PLATES FOR PAINT BY ANY OF THE MOUNTING HOLES!!!!!!

Plates to be hung only from paint hooks attached to the PEM standoffs Front surface must not show any paint imperfections

All PEM or stud threads to be paint free

Only one coat of paint acceptable Debur all edges and NO NIBBLE MARKS ALLOWED Round all corners

ROUND All CORNERS
Please mark plates on PEM side with a small hash mark or punch mark not visible from the front to indicate placement of logo (Right Bottom) to determine top and bottom of plates. THIS IS FOR THE SILK SCREENING ONLY!!!!
Please note: Black plates need to be silkscreened White and White plates need to be silkscreened Black

Font = KICK ITC-TT or Serpentine Bold Oblique or as specified.

	DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED TOLERANCES: FRACTIONAL ± 1/64" ANGULAR: BEND ±01% THREE PLACE DECIMAL ± .005"	Drawn by:	Wentzel (Vince) Dippenaar	JOHNSON SYSTEMS INC.	
		Date:	10/12/23	1923 Highfield Crescent SE. Calgary, Alberta Canada T2G 5M1 (403) 287-8003	
		Rev:			
		Page:	Sheet 5of 5	(403) 287-9003 Fax	
		Scale:	1:4		
Finish: Cardinal C241-BK303 Black Texture		THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF JOHNSON SYSTEMS INC. ANY		Project: Complete EDI-60	
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